

PRODUCT

Integrity 120gsm 100% Polyester Wipes

TECHNICAL DATASHEET**DESCRIPTION**

The light weight laser sealed edged Polyester wiper is a double knit 100% continuous-filament polyester. All four edges are laser cut and sealed to prevent particle and fibre release.

FEATURES

- Laser sealed edges ensure ultra low lint and particle level
- Good absorbency and wiping efficiency
- Resists abrasion under rigorous use
- Available in various sizes and packaging configurations
- Solvent safe, double bagged and vacuum cleanroom packed
- Available sterile by gamma irradiation

PLEASE NOTE

Data shown are typical values and should not be used as specifications.

APPLICATIONS

- Suitable for class ISO 4-6 cleanrooms
- Cleaning of surfaces to control submicron particles, fibres, and chemical residue

ORDER CODES	PACK QTY	SIZE
600-0230	200 wipes	7"x7" – Stack
600-0210	150 wipes	12"x12" – Bulk
600-0203	150 wipes	9"x9" – Bulk

To request a quotation or for more information, please call **+44 (0)1473 836205**
email info@integritycleanroom.co.uk or visit www.integritycleanroom.co.uk

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TESTING

PERFORMANCE CHARACTERISTICS

Basis Weight	120 ± 5 gsm
Thickness (micrometer)	0.42mm - 0.50mm
Absorbency Rate & Capacity (IEST-RP-CC004.3, Sec 8.1)	≥ 250ml/m ²
Absorbency Rate (IEST-RP-CC004.3, Sec 8.2)	≤ 1.0 sec

CONTAMINATION CHARACTERISTICS

Non-volatile Residue, NVR (IEST-RP-CC 004.3, Sec 7.1.2)	
DI Water IPA	0.050 mg/g 0.067 mg/g
Organics by FTIR (IEST-RP-CC004.3, Sec 7.2.1) Ionics, IC (IEST-RP-CC004.3, Sec 7.2.2)	No silicone oil, amide and DOP detected
Chloride (Cl) Sodium (Na) Calcium (Ca) Potassium (K) Magnesium (Mg)	0.020 ppm 0.0398 ppm 0.037 ppm 0.0262 ppm No Detection

RELEASABLE PARTICLES

By LPC (≥ 0.5 um) (IEST-RP-CC 004.3, Sec 6.1.4)	700 counts/cm ²
By APC sizes ≥ 0.5 um (IES-RP-CC003.2, Helmke Drum Test @10rpm)	50 counts/pc - 9"x9"

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